

GA092



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G25031-3G-3

Job Sheet 170673



Part No: RBW6205G25031-3G-3

Job Qty: 4 ea

Part Name: Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6205G25031-3G REV B SHEET 3 IPP Rev.A 17.09.06 New issue DP Verify DD IPP Rev B
17.11.14 Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off	DAS
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	4 Ea	1/19/18	1/19/18	0.00	0.00	Start Up Small Fab-4		<i>M.L.</i>	30
110	Small Fab	4 pcs	1/19/18	1/19/18	0.00	0.00	Small Fab-7		<i>M.L.</i>	38
120	QC	4 pcs	1/19/18	1/19/18	0.00	0.00	QC5		<i>M.L.</i>	38
130	Packaging	4 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		<i>M.L.</i>	38
140	QC21-SA	4 Ea	1/19/18	1/19/18	0.00	0.00	QC21			

Part Op
Descriptions: 110 - Cut as per DWG.

DAS
21
9-89

DEC 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MPTFES0.040	Polytetrafluoroethylene Molded Sheet	.8000 sf (.2 ea)	90-Start up Operation	5054303

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MPTFES0.040	1	4	0

Part Specifications

Specifications could not be found.



Container No: S137260



Part: RBW6205G25031-3G-3

Job No: 170673

Serial No/Batch: S137260

Revision: B

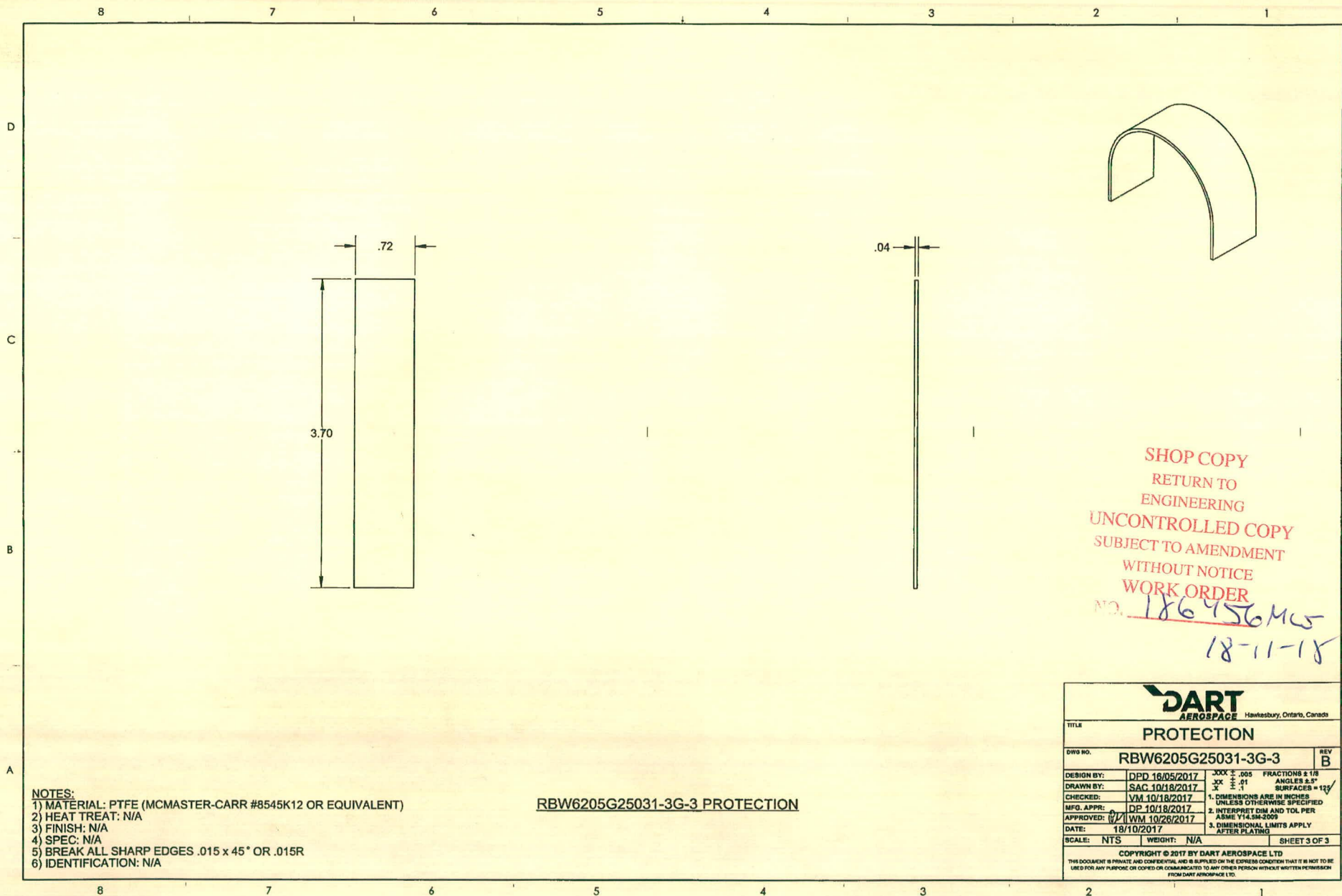
Inspector:

Exp Date:

Instructions:

Date: 12/12/18

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186456MWS
18-11-18

- NOTES:
- 1) MATERIAL: PTFE (MCMASTER-CARR #8545K12 OR EQUIVALENT)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBW6205G25031-3G-3 PROTECTION

DART AEROSPACE Hawkesbury, Ontario, Canada	
PROTECTION	
DWG NO.	REV
RBW6205G25031-3G-3	B
DESIGN BY: DPD 16/05/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
DRAWN BY: SAC 10/18/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CHECKED: VM 10/18/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
MFG. APPR: DP 10/18/2017	
APPROVED: 18/10/2017	
DATE: 18/10/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 3 OF 3	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

